

**The second International Congress on Energy and Industrial Processes Engineering
ICEIPE'24
USTHB, Algiers, 14–16 May 2024**

Hexavalent chromium removal from wastewater using a continuous fixed-bed system with date palm stems

Dalila Ziani^{1*}, Aziz Maaliou¹, Leila Djekoune², Abderzak Moussouni³

¹University of Science and Technology Houari Boumediene, Faculty of Civil Engineering, Department of Geotechnics and Hydraulics, Laboratory of Geotechnical and Hydrological Environment (LEGHYD); PB 32, El-Alia-Bab-Ezzouar, Algiers, 16111, Algeria, Email: dalila.ziani@usthb.edu.dz

²University of Science and Technology Houari Boumediene, Faculty of Mechanical and Process Engineering, Department of Environmental Engineering, Laboratory of Industrial Process Engineering Sciences (LSGPI); BP 32, El-Alia-Bab-Ezzouar, Algiers, 16111, Algeria

³University Center Abdelhafid Boussouf Mila, Institute of Science and Technology, Department of Civil Engineering and Hydraulics, Laboratory of Geotechnical and Hydrological Environment (LEGHYD); BP 26 RP, Mila, 43000, Algeria

A B S T R A C T

In this study, we explore a cost-effective, environmentally friendly method for hexavalent chromium (Cr(VI)) removal from wastewater at the Ben Chaabane treatment plant in Blida, Algeria, using date palm stems. Our approach utilises an abundant agro-industrial by-product, aiming to replace conventional materials with a more sustainable alternative. We conducted experiments to optimise the contact time, bed height, and flow rate in a fixed-bed column setup. The results indicate that under optimal conditions—specifically, a contact time of 90 min, a bed height of 1 cm, and a flow rate of 1 mL/min—the Cr(VI) removal efficiency reaches 99.26%. This process reduces the chromium concentration to 0.031 mg/L, significantly below Algeria's discharge standard of 0.1 mg/L. These results highlight the potential of using sustainable materials for effective heavy metal removal in wastewater treatment.

Keywords: Hexavalent chromium removal; sustainable wastewater treatment; date palm stems; environmental remediation; Algerian discharge standards

*Corresponding author